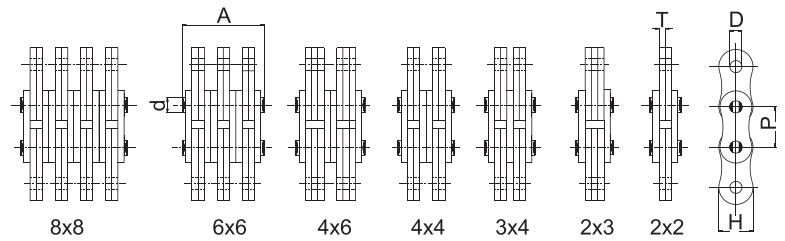


LEAF CHAINS

DIAMOND WORK STANDARD



ISO 4347 / DIN 8152



TIDC chain No. No.	Lacing Pattern	Pitch (P)	Pin Diameter (d) Max	Plate Height (H) Max	Plate Thickness (T) Max	Hole Diameter (D) Min	Width Over Bearing Pin (A) Max	Average Weight Per Meter (Kgs)	Tensile Strength (Kgf) Min
*O 061 22	2 x 2						6.31	0.24	1150
*O 061 23	2 x 3						7.63	0.30	1150
*O 061 34	3 x 4						10.27	0.41	1720
*O 061 44	4 x 4	9.525	3.28	8.20	1.25	3.29	11.59	0.47	2300
*O 061 46	4 x 6						14.23	0.59	2300
*O 061 66	6 x 6						16.87	0.71	3400
*DL 06 44 0004	4 x 4	9.525	3.28	8.20	1.00	3.29	10.13	0.44	2300
DL 07 23	2 x 3						12.27	0.71	1900
**DL 07 32	3 x 2	12.00	4.45	11.08	2.05	4.46	12.27	0.71	1900
DL 07 43	4 x 3						16.75	0.99	3000
DL 08 22 0001	2 x 2						9.20	0.39	1910
DL 08 23 0001	2 x 3						10.75	0.47	1910
DL 08 34 0001	3 x 4						14.25	0.66	2860
DL 08 44 0002	4 x 4	12.70	4.45	10.90	1.60	4.46	16.00	0.75	3810
DL 08 46 0001	4 x 6						18.50	0.94	3810
DL 08 66 0003	6 x 6						22.80	1.12	4420
DL 08 88 0001	8 x 8						30.00	1.49	7400
DL 10 43 00 01	4 x 3	15.875	5.08	13.59	1.61	5.12	15.35	0.89	3750
DL 10 64 00 01	6 x 4						19.50	1.26	5000

TIDC chain No. No.	Lacing Pattern	Pitch (P)	Pin Diameter (d) Max	Plate Height (H) Max	Plate Thickness (T) Max	Hole Diameter (D) Min	Width Over Bearing Pin (A) Max	Average Weight Per Meter (Kgs)	Tensile Strength (Kgf) Min
***DL 12 66 0002 ***DL 12 66 0003	6 x 6 6 x 6	19.05	5.72	16.10	1.90	5.73	26.30	1.93	9200
DL 12 86 0001	8 x 6	19.05	5.72	13.94	1.76	5.75	28.65	2.06	8850
DL 12 88 0001	8 x 8	19.05	5.94	18.00	2.39	5.96	42.55	3.81	14500
DL 16 44 0001	4 x 4	25.40	9.53	24.10	4.09	9.56	44.77	5.14	17240
DL 16 66 0001	6 x 6	25.40	8.27	20.58	4.05	8.31	53.53	4.31	19000
DL 16 66 0002	6 x 6	25.40	8.28	21.00	3.10	8.31	41.90	4.20	24000
DL 16 66 0003	6 x 6	25.40	8.28	21.00	3.20	8.31	43.00	4.48	19900
DL 16 66 0005	6 x 6	25.40	8.27	20.58	4.05	8.31	44.77	4.31	19000
DL 16 87 0001	8 x 7	25.40	8.28	21.00	3.20	8.31	53.00	5.59	23200
DL 20 22	2 x 2						23.13	2.54	9500
DL 20 23	2 x 3						27.80	3.22	9500
DL 20 34	3 x 4						37.13	4.57	14200
DL 20 44	4 x 4	31.75	10.19	26.44	4.60	10.07	41.81	5.22	20000
DL 20 46	4 x 6						51.13	6.56	20000
DL 20 66	6 x 6						60.49	7.91	30500
DL 20 65 0001	6 x 5	31.75	9.53	25.09	3.23	9.43	40.40	5.06	14060
DL 20 67 0001	6 x 7	31.75	9.53	25.09	3.23	9.43	46.55	5.95	16870
DL 24 66 0001	6 x 6	38.10	14.63	33.42	5.20	14.49	70.40	11.47	52000

Note :

* Straight sided Plates

** DL0732 and DL0723 are different in the pattern of Lacing

***DL1266 0002 has odd no. of pitches and DL1266 0003 has even no. of pitches in one length of chain